

**佛山出入境检验检疫局检验检疫综合技术中心**  
INSPECTION AND QUARANTINE COMPREHENSIVE TECHNOLOGY CENTRE OF  
FOSHAN ENTRY-EXIT INSPECTION & QUARANTINE BUREAU

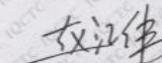
**检测报告**  
TEST REPORT

报告编号: 25201404522  
Report No:

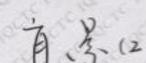
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样品名称 Name of sample	抛光砖(微粉) POLISHED TILES	名义尺寸 Nominal size (N)	60cm×60cm
表面特性 Nature of the surface	无釉砖 Unglazed (UGL)	工作尺寸 Work size (S <sub>w</sub> )	600mm×600mm×9.4mm
类别 Group	B1a	样品描述 Description of Samples	样品完好,适合测试 The samples are sound, intact and fit for test.
样品标记 Mark of samples	CR6008	样品数量 Quantity of samples	30 块 30 Pieces
委托单位 Applicant		委托单位地址 Address of applicant	
委托单位电话 Telephone of applicant		委托单位传真 Fax of applicant	
样品来源 Source of Samples	委托单位自送样品 Samples selected by applicant	接样日期 Received on	16/10/2014
检验依据 Test Standard	1. ISO 13006:2012 <i>Ceramic tiles – Definitions, classification, characteristics and marking Annex G Dry-pressed ceramic tiles with low water absorption E≤0.5% Group B I a</i> 2. EN 15771:2010 <i>Vitreous and porcelain enamels - Determination of surface scratch hardness according to the Mohs scale</i> 3. DIN 51130:2010 <i>Testing of floor covering – Determination of the anti-slip properties – Workrooms and fields of activities with slip danger, walking method – Ramp test</i> 4. GB/T 13891-2008 《建筑装饰材料镜向光泽度测定方法》		
检验结论 Conclusion of Test	1. 样品经检验,所检验项目的检验结果符合 ISO 13006:2012 标准中附录 G 的规定。 The results conform to the requirement of Annex G of standard ISO 13006:2012 with respect to the test items. 2. 莫氏硬度和防滑性能的检验结果见报告第 7 页。 The test results of scratch hardness of surface according to Mohs and Slip resistance see Page 6.		
检验单位盖章 Stamp of Test Unit	 日期: 13/11/2014 Date:	检验单位联系方式 Address of Test Unit	地址: 广东省佛山市禅城区魁奇一路澜石(国际)金属交易中心十八座二楼 Address: 2/F, Building 18, Lanshi International Metal Exchange Center, Kuiqiyi Road, Chancheng District, Foshan, Guangdong, China (528000) 电话 (Tel): 86-757-83960558 86-757-83827991 传真 (Fax): 86-757-83827971 邮箱 (E-mail): fsiqtc@163.com 网址 (Url): http://www.fsiqtc.com/
声明 Notes	1、我们已尽所知所能实施上述检验,不能因签发本报告而免除有关各方根据合同和法律所承担的责任和义务; All inspections are carried out conscientiously to the best of our knowledge and ability. This report does not in any respect absolve the other related parties from his contractual and legal obligations. 2、未经本实验室书面许可,不得部分复制本报告; This report shall not be reproduced, except in full, without the prior written approval from the issuing laboratory. 3、本报告仅是样品的检测结果。 The results in this report apply to the samples only.		

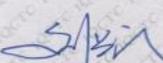
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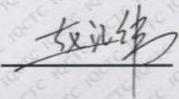
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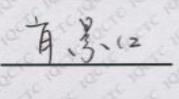
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样品名称 Name of sample	耐磨砖(微粉) PORCELAIN TILES	名义尺寸 Nominal size (N)	60cm×60cm
表面特性 Nature of the surface	无釉砖 Unglazed (UGL)	工作尺寸 Work size (S <sub>w</sub> )	600mm×600mm×10.6mm
类别 Group	B1a	样品描述 Description of Samples	样品完好,适合测试 The samples are sound, intact and fit for test.
样品标记 Mark of samples	CRV6008	样品数量 Quantity of samples	30 块 30 Pieces
委托单位 Applicant		委托单位地址 Address of applicant	
委托单位电话 Telephone of applicant		委托单位传真 Fax of applicant	
样品来源 Source of Samples	委托单位自送样品 Samples selected by applicant	接样日期 Received on	16/10/2014
检验依据 Test Standard	1. ISO 13006:2012 Ceramic tiles – Definitions, classification, characteristics and marking Annex G Dry-pressed ceramic tiles with low water absorption E≤0.5% Group B I a 2. EN 15771:2010 Vitreous and porcelain enamels - Determination of surface scratch hardness according to the Mohs scale 3. DIN 51130:2010 Testing of floor covering – Determination of the anti-slip properties – Workrooms and fields of activities with slip danger, walking method – Ramp test		
检验结论 Conclusion of Test	1. 样品经检验,所检验项目的检验结果符合 ISO 13006:2012 标准中附录 G 的规定。 The results conform to the requirement of Annex G of standard ISO 13006:2012 with respect to the test items. 2. 莫氏硬度和防滑性能的检验结果见报告第 7 页。 The test results of scratch hardness of surface according to Mohs and Slip resistance see Page 6.		
检验单位盖章 Stamp of Test Unit		检验单位联系方式 Address of Test Unit	地址: 广东省佛山市禅城区魁奇一路澜石(国际)金属交易中心十八座二楼 Address: 2/F, Building 18, Lanshi International Metal Exchange Center, Kuiqiyi Road, Chancheng District, Foshan, Guangdong, China (528000) 电话(Tel): 86-757-83960558 86-757-83827991 传真(Fax): 86-757-83827971 邮箱(E-mail): fsiqtc@163.com 网址(url): http://www.fsiqtc.com/
声明 Notes	1. 我们已尽所知所能实施上述检验,不能因签发本报告而免除有关各方根据合同和法律所承担的责任和义务。 All inspections are carried out conscientiously to the best of our knowledge and ability. This report does not in any respect absolve the other related parties from his contractual and legal obligations. 2. 未经本实验室书面许可,不得部分复制本报告。 This report shall not be reproduced, except in full, without the prior written approval from the issuing laboratory. 3. 本报告仅是样品的检测结果。 The results in this report apply to the samples only.		

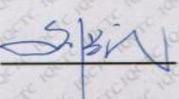
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Tested by



审核  
Inspected by



批准  
Approved by



# 佛山出入境检验检疫局检验检疫综合技术中心

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ISO 13006:2012 Ceramic tiles – Definitions, classification, characteristics and marking						
条款 Clause	性能 Properties	检验方法 Test Method	要求 Requirements	检验结果 Results	判定 Verdicts	
附录 G 表 G.1 Annex G Table G.1	<b>尺寸和表面质量 Dimensions and surface quality</b>					
	<b>长度和宽度 Length and Width</b>					
	每块砖的平均尺寸相对于工作尺寸的允许偏差 The deviation of the average size for each tile (4 sides) from the work size	ISO10545-2	N≥15cm	±0.6% -0.01%~+0.02%	P	
				±2.0mm 0~+0.1mm	P	
	<b>厚度 Thickness</b>					
	制造商应声明厚度 The thickness shall be specified by the manufacturer	—	声明厚度 Declared thickness	9.4mm	—	
	每块砖厚度的平均值相对于工作尺寸的最大允许偏差 The deviation of the average thickness of each tile from the work size thickness	ISO10545-2	N≥15cm	±5% -0.29%~+1.22%	P	
				±0.5mm 0~+0.1mm	P	
	<b>边直度 Straightness of sides</b>					
	相对于工作尺寸的最大允许偏差 The maximum deviation from straightness related to the corresponding work sizes	ISO10545-2	N≥15cm	±0.5% -0.06%~+0.07%	P	
				±1.5mm -0.4mm~+0.4mm	P	
	<b>直角度 Rectangularity</b>					
	相对于工作尺寸的最大允许偏差 The maximum deviation from Rectangularity related to the corresponding work sizes	ISO10545-2	N≥15cm	±0.5% -0.06%~+0.08%	P	
				±2.0mm -0.4mm~+0.5mm	P	
	<b>表面平整度: 最大允许偏差 Surface flatness: The maximum deviation from flatness</b>					
	a) 对于由工作尺寸计算的对角线的中心弯曲度 a) centre curvature, related to diagonal calculated from the work size;	ISO10545-2	N≥15cm	±0.5% ±2.0mm	-0.03%~+0.04% -0.3mm~+0.3mm	P P
	b) 对于由工作尺寸计算的边弯曲度 b) edge curvature, related to the corresponding work sizes;	ISO10545-2	N≥15cm	±0.5% ±2.0mm	-0.05%~+0.06% -0.3mm~+0.4mm	P P
	c) 对于由于工作尺寸计算的对角线的翘曲度 c) warpage, related to diagonal calculated from the work size.	ISO10545-2	N≥15cm	±0.5% ±2.0mm	-0.05%~+0.06% -0.4mm~+0.5mm	P P
	<b>表面质量 Surface quality</b>	ISO10545-2	至少有 95%的砖其主要区域无明显缺陷 A minimum of 95% of the tiles shall be free from visible defects inspected vertically at 1.0m.	100%	P	

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ISO 13006:2012 Ceramic tiles – Definitions, classification, characteristics and marking						
条款 Clause	性能 Properties	检验方法 Test Method	要求 Requirements	检验结果 Results	判定 Verdicts	
附录 G 表 G1 Annex G Table G1	<b>尺寸和表面质量</b> Dimensions and surface quality					
	<b>长度和宽度</b> Length and Width					
	每块砖的平均尺寸相对于工作尺寸的允许偏差 The deviation of the average size for each tile (4 sides) from the work size	ISO10545-2	N≥15cm	±0.6% ±2.0mm	-0.04%--0.02% -0.3mm--0.1mm	P P
	<b>厚度</b> Thickness					
	制造商应声明厚度 The thickness shall be specified by the manufacturer	—	声明厚度 Declared thickness	10.6mm	—	
	每块砖厚度的平均值相对于工作尺寸的最大允许偏差 The deviation of the average thickness of each tile from the work size thickness	ISO10545-2	N≥15cm	±5% ±0.5mm	-0.85%--0.14% -0.1mm-0	P P
	<b>边直度</b> Straightness of sides					
	相对于工作尺寸的最大允许偏差 The maximum deviation from straightness related to the corresponding work sizes	ISO10545-2	N≥15cm	±0.5% ±1.5mm	-0.02%+0.01% -0.1mm+0.1mm	P P
	<b>直角度</b> Rectangularity					
	相对于工作尺寸的最大允许偏差 The maximum deviation from Rectangularity related to the corresponding work sizes	ISO10545-2	N≥15cm	±0.5% ±2.0mm	-0.11%+0.06% -0.7mm+0.4mm	P P
	<b>表面平整度: 最大允许偏差</b> Surface flatness: The maximum deviation from flatness					
	a)对于由工作尺寸计算的对角线的中心弯曲度 a) centre curvature, related to diagonal calculated from the work size;	ISO10545-2	N≥15cm	±0.5% ±2.0mm	+0.03% +0.2mm+0.3mm	P P
	b)对于由工作尺寸计算的边弯曲度 b) edge curvature, related to the corresponding work sizes;	ISO10545-2	N≥15cm	±0.5% ±2.0mm	+0.02%+0.06% +0.1mm+0.4mm	P P
	c)对于由工作尺寸计算的对角线的翘曲度 c) warpage, related to diagonal calculated from the work size.	ISO10545-2	N≥15cm	±0.5% ±2.0mm	-0.16%--0.12% -1.4mm--1.0mm	P P
	<b>表面质量</b> Surface quality	ISO10545-2	至少有 95%的砖其主要区域无明显缺陷 A minimum of 95% of the tiles shall be free from visible defects inspected vertically at 1.0m.	100%	P	

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ISO 13006:2012 Ceramic tiles – Definitions, classification, characteristics and marking					
条款 Clause	性能 Properties	检验方法 Test Method	要求 Requirements	检验结果 Results	判定 Verdicts
附录 G 表 G.1 Annex G Table G.1	物理性能 Physical properties				
	吸水率 质量分数 Water absorption Percent mass fraction	ISO 10545-3	$E_s \leq 0.5\%$ 单个值不大于 0.6% Individual maximum 0.6%	0.06% 0.05%~0.07%	P P
	破坏强度/N Breaking strength, in N 厚度 $\geq 7.5$ mm Thickness $\geq 7.5$ mm	ISO 10545-4	$\geq 1300$	2889	P
	断裂模数/(N/mm <sup>2</sup> ) Modulus of rupture, in N/mm <sup>2</sup> 不适用于破坏强度 $\geq 3000$ N 的陶瓷砖 Not applicable to tiles with breaking strength $\geq 3000$ N	ISO 10545-4	$\geq 35$ 单个值 $\geq 32$ Individual minimum 32	45.1 43.1~46.1	P P
	抗冲击: 恢复系数 Impact resistance: Coefficient of restitution (COR)	ISO 10545-5	报告检验结果 Test method available	0.88	—
	无釉砖耐磨深度/(mm <sup>3</sup> ) Resistance to deep abrasion of unglazed tiles: Removed volume, in cubic millimeters	ISO 10545-6	$\leq 175$	123~139	P
	线性热膨胀系数: 室温~100℃ Coefficient of linear thermal expansion: from ambient temperature to 100℃	ISO 10545-8	报告检验结果 Test method available	$6.2 \times 10^{-6} \text{K}^{-1}$	—
	抗热震性 Thermal shock resistance	ISO 10545-9	报告检验结果 Test method available	样品经试验, 无炸裂或裂纹 Fully resistance	—
	湿膨胀/(mm/m) Moisture expansion, in mm/m	ISO 10545-10	报告检验结果 Test method available	0.02	—
	抗冻性 Frost resistance	ISO 10545-12	应通过此项测试 Required	所有样品无裂纹或破损 Fully resistance	P
	化学性能 Chemical properties				
	耐污染性 Resistance to staining				
	a) 轻油中的铬绿 a) Green staining agent in light oil	ISO 10545-14	报告检验结果 Test method available	5 级 Class 5	—
	b) 轻油中的红色污染物 b) Red staining agent in light oil	ISO 10545-14	报告检验结果 Test method available	5 级 Class 5	—
	c) 13g/L 碘酒液 c) Iodine, 13g/L solution in alcohol	ISO 10545-14	报告检验结果 Test method available	5 级 Class 5	—
	d) 橄榄油 d) Olive oil	ISO 10545-14	报告检验结果 Test method available	5 级 Class 5	—

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ISO 13006:2012 Ceramic tiles – Definitions, classification, characteristics and marking					
条款 Clause	性能 Properties	检验方法 Test Method	要求 Requirements	检验结果 Results	判定 Verdicts
附录 G 表 G1 Annex G Table G1	物理性能 Physical properties				
	吸水率 质量分数 Water absorption Percent mass fraction	ISO 10545-3	$E_a \leq 0.5\%$ 单个值不大于 0.6% Individual maximum 0.6%	0.06% 0.05%–0.07%	P P
	破坏强度/N 厚度 $\geq 7.5$ mm Thickness $\geq 7.5$ mm	ISO 10545-4	$\geq 1300$	2187	P
	断裂模数/(N/mm <sup>2</sup> ) Modulus of rupture, in N/mm <sup>2</sup> 不适用于破坏强度 $\geq 3000$ N 的陶瓷砖 Not applicable to tiles with breaking strength $\geq 3000$ N	ISO 10545-4	$\geq 35$ 单个值 $\geq 32$ Individual minimum 32	46.8 44.1–51.6	— —
	抗冲击: 恢复系数 Impact resistance: Coefficient of restitution (COR)	ISO 10545-5	报告检验结果 Test method available	0.89	—
	无釉砖耐磨深度/(mm <sup>3</sup> ) Resistance to deep abrasion of unglazed tiles: Removed volume, in cubic millimeters	ISO 10545-6	$\leq 175$	123–139	P
	线性热膨胀系数: 室温~100℃ Coefficient of linear thermal expansion: from ambient temperature to 100℃	ISO 10545-8	报告检验结果 Test method available	$6.8 \times 10^{-6} \text{K}^{-1}$	---
	抗热震性 Thermal shock resistance	ISO 10545-9	报告检验结果 Test method available	样品经试验, 无炸裂或裂纹 Fully resistance	—
	湿膨胀/(mm/m) Moisture expansion, in mm/m	ISO 10545-10	报告检验结果 Test method available	0.01	—
	抗冻性 Frost resistance	ISO 10545-12	应通过此项测试 Required	所有样品无裂纹或破损 Fully resistance	P
	化学性能 Chemical properties				
	耐污染性 Resistance to staining				
	a) 轻油中的铬绿 a) Green staining agent in light oil	ISO 10545-14	报告检验结果 Test method available	5 级 Class 5	—
	b) 轻油中的红色污染物 b) Red staining agent in light oil	ISO 10545-14	报告检验结果 Test method available	5 级 Class 5	—
c) 13g/L 碘酒液 c) Iodine, 13g/L solution in alcohol	ISO 10545-14	报告检验结果 Test method available	5 级 Class 5	—	
d) 橄榄油 d) Olive oil	ISO 10545-14	报告检验结果 Test method available	5 级 Class 5	—	

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ISO 13006:2012 Ceramic tiles – Definitions, classification, characteristics and marking					
条款 Clause	性能 Properties	检验标准 Test Method	要求 Requirements	检验结果 Results	判定 Verdicts
附录 G 表 G1 Annex G Table G.1	耐化学腐蚀性 Resistance to chemicals				
	耐家庭化学试剂和游泳池盐类 Resistance to household chemicals and swimming pool salts				
	a) 家庭化学试剂: 氯化铵溶液, 100g/L a) Household chemicals: Ammonium chloride, 100g/L	ISO 10545-13	不低于 UB Minimum UB	UA	P
	b) 游泳池盐类: 次氯酸钠溶液, 20mg/L b) Swimming pool salts: Sodium hypochlorite solution, 20mg/L	ISO 10545-13	不低于 UB Minimum UB	UA	P
	耐低浓度酸和碱 Resistance to low concentrations of acids and alkalis				
	a) 3%盐酸溶液(v/v) a) Hydrochloric acid solution, 3% (v/v)	ISO 10545-13	制造商应声明等级 Manufacturer to state classification	ULA	—
	b) 柠檬酸溶液, 100g/L b) Citric acid solution, 100g/L	ISO 10545-13	制造商应声明等级 Manufacturer to state classification	ULA	—
	c) 氢氧化钾溶液, 30g/L c) Potassium hydroxide, 30g/L	ISO 10545-13	制造商应声明等级 Manufacturer to state classification	ULB	—
	耐高浓度酸和碱 Resistance to high concentrations of acids and alkalis				
	a) 18%盐酸溶液(v/v) a) Hydrochloric acid solution, 18% (v/v)	ISO 10545-13	报告检验结果 Test method available	UHA	—
b) 5%乳酸溶液(v/v) b) Lactic acid, 5% (v/v)	ISO 10545-13	报告检验结果 Test method available	UHA	—	
c) 氢氧化钾溶液, 100g/L c) Potassium hydroxide, 100g/L	ISO 10545-13	报告检验结果 Test method available	UHB	—	
用语说明 Possible test case verdicts					
1. P(ass): 合格 Test item does meet the requirement.					
2. F(ail): 不合格 Test item does not meet the requirement.					
3. —: 未进行判定 Verdict was not carried out.					
4. N/A: 不适用 Test case does not apply to the test item.					

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ISO 13006:2012 Ceramic tiles – Definitions, classification, characteristics and marking

条款 Clause	性能 Properties	检验标准 Test Method	要求 Requirements	检验结果 Results	判定 Verdicts
附录 G 表 G1 Annex G Table G1	<b>耐化学腐蚀性</b> Resistance to chemicals				
	耐家庭化学试剂和游泳池盐类 Resistance to household chemicals and swimming pool salts				
	a) 家庭化学试剂: 氯化铵溶液, 100g/L a) Household chemicals: Ammonium chloride, 100g/L	ISO 10545-13	不低于 UB Minimum UB	UA	P
	b) 游泳池盐类: 次氯酸钠溶液, 20mg/L b) Swimming pool salts: Sodium hypochlorite solution, 20mg/L	ISO 10545-13	不低于 UB Minimum UB	UA	P
	耐低浓度酸和碱 Resistance to low concentrations of acids and alkalis				
	a) 3%盐酸溶液(v/v) a) Hydrochloric acid solution, 3% (v/v)	ISO 10545-13	制造商应声明等级 Manufacturer to state classification	ULA	—
	b) 柠檬酸溶液, 100g/L b) Citric acid solution, 100g/L	ISO 10545-13	制造商应声明等级 Manufacturer to state classification	ULA	—
	c) 氢氧化钾溶液, 30g/L c) Potassium hydroxide, 30g/L	ISO 10545-13	制造商应声明等级 Manufacturer to state classification	ULA	—
	耐高浓度酸和碱 Resistance to high concentrations of acids and alkalis				
	a) 18%盐酸溶液(v/v) a) Hydrochloric acid solution, 18% (v/v)	ISO 10545-13	报告检验结果 Test method available	UHA	—
	b) 5%乳酸溶液(v/v) b) Lactic acid, 5% (v/v)	ISO 10545-13	报告检验结果 Test method available	UHA	—
	c) 氢氧化钾溶液, 100g/L c) Potassium hydroxide, 100g/L	ISO 10545-13	报告检验结果 Test method available	UHA	—
	用语说明 Possible test case verdicts 1. P(ass): 合格 Test item does meet the requirement. 2. F(fail): 不合格 Test item does not meet the requirement. 3. —: 未进行判定 Verdict was not carried out. 4. N/A: 不适用 Test case does not apply to the test item.				

检测报告  
TEST REPORT

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性能 Properties	检验方法 Method	检验结果 Results
莫氏硬度 Scratch hardness of surface according to Mohs	EN 15771	5

DIN 51130:2010 *Testing of floor covering – Determination of the anti-slip properties – Workrooms and fields of activities with slip danger, walking method – Ramp test*

性能 Properties	检验方法 Method	检验结果 Results
防滑性能 (倾斜平台法) Slip resistance (Ramp test)	DIN 51130	平均临界角: 3.8° Mean overall acceptance angle: 3.8°

GB/T 13891-2008 《建筑饰面材料镜向光泽度测定方法》  
GB/T 13891-2008 *Test methods of specular gloss for decorative building materials*

性能 Properties	检验方法 Method	检验结果 Results
光泽度 Specular gloss	GB/T 13891	89 光泽单位

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报告结束 End of Test Report

佛山出入境检验检疫局检验检疫综合技术中心  
INSPECTION AND QUARANTINE COMPREHENSIVE TECHNOLOGY CENTRE OF  
FOSHAN ENTRY-EXIT INSPECTION & QUARANTINE BUREAU

检测报告  
TEST REPORT

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EN 15771:2010 *Vitreous and porcelain enamels - Determination of surface scratch hardness according to the Mohs scale*

性能 Properties	检验方法 Method	检验结果 Results
莫氏硬度 Scratch hardness of surface according to Mohs	EN 15771	>9

DIN 51130:2010 *Testing of floor covering – Determination of the anti-slip properties – Workrooms and fields of activities with slip danger, walking method – Ramp test*

性能	检验方法	检验结果
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Properties	Method	Results
防滑性能 (倾斜平台法) Slip resistance (Ramp test)	DIN 51130	平均临界角: 16.5° 防滑类别: R10 Mean overall acceptance angle: 16.5° Slip resistance assessment group: R10

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报告结束 End of Test Report

















